Merit Merit

Nadcap℠
Administered by PRI

Compania Espanola de Sistemas Aeronauticos SAU (CESA)

P.o John Lennon s/n
Getafe-Madrid, 28906
Spain

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

Heat Treating

Certificate Number: 6959239855
Expiration Date: 30 November 2027
Accreditation Length: 18 Months

Jay Solomond
Executive Vice President & Chief Operating Officer

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

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SCOPE OF ACCREDITATION

Heat Treating

Compania Espanola de Sistemas Aeronauticos SAU (CESA)
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This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7101/3 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Mechanical Testing (to be used on audits on/after 4 December 2016) ***If the Auditee holds any MTL accreditation, then this checklist must be done as part of an MTL audit.
(A) Room Temperature Tensile – Check any applicable boxes

AC7101/4 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories-Metallography & Microindentation Hardness (to be used on audits on/after 14 August 2016)* If the Auditee holds any MTL accreditation, then this checklist must be done as part of an MTL audit**
(L1) Microindentation (Interior)
(L5) Near Surface Examinations – Microindentation (Surface Case Depth)
(L6) Near Surface Examinations – Nitriding

AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)
Aluminum Alloys (Must be selected if Aluminum is Heat Treated)
Aluminum Alloys – Customer Specs
Nitriding – AC7102/4 must also be selected
Stainless Steels, Precipitation Hardening – Customer Specs
Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes
  Industry Spec – Other – Stainless Steels, Precipitation Hardening
Steels – Customer Specs
Steels – Industry Specs – Check any applicable boxes
  Industry Spec – Other – Steels
Stress Relieve – Customer Specs
Stress Relieve – Industry Specs – Check any applicable boxes
  Industry Spec – Other – Stress Relieve

AC7102S Rev K - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits

on/AFTER 12-Nov-2023)
U11 The Boeing Company
U14 SAFRAN Group

AC7102/4 Rev E - Nadcap Audit Criteria for Heat Treating - Gas, Ion/ Plasma and/or Salt Bath Nitriding (to be used on audits on/AFTER 30-Apr-2023)
Nitriding – Customer Specs
Nitriding – Industry Specs – Check any applicable boxes
Industry Spec – Other

AC7102/5 Rev F - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on audits on/AFTER 30-Apr-2023)
Hardness – Rockwell – Check any applicable boxes

AC7102/8 Rev C - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits on/AFTER 20-Jul-2025)
Pyrometry – Customer Specs
Pyrometry – Industry Specs – Check any applicable boxes
AMS2750